



Blended Waxes, Inc.

Product Data Sheet

BW-2270 Yellow Filled Foundry Wax

Description

This is a low viscosity pattern wax in a yellow solid billet, slab, pastille or extruded form. It contains 25% filler to control shrink, and has a smooth surface finish.

Applications

This wax is used for investment casting.

BW-2270 Yellow Filled Foundry Wax Properties		
Test Description	Typical	Range
Congeval Point (D-938)	141° F 61° C	135° - 147° F 57° - 64° C
Needle Penetration (D-1321) 0.1mm @ 77° F/25° C 0.1mm @ 100° F/38° C	4.5 47	3.5 – 5.5 4 - 90
Color (Visual)	Yellow	-----

FDA Status: This product is in compliance with Federal Regulations 21CFR- 172.886 and 21CFR-178.3710.

Information is subject to change without notification

Revision Date: 4/1/09