



Product Data Sheet

BW-2217A Non-Filled Foundry Wax

Description

This is a medium viscosity pattern wax in a purple solid billet, slab, or pastille form. It is unfilled wax with a smooth surface finish.

Applications

This wax is used for investment casting.

BW-2217A Non-Filled Foundry Wax Properties		
Test Description	Typical	Range
Ring & Ball Melt Point (E-28)	176° F 80° C	169° - 183° F 76° - 90° C
Drop Melt Point (D-127)	183° F 84° C	172° - 194° F 78° - 90° C
Brookfield Viscosity		
cps @ 160° F/71° C	1331	397 – 2265
cps @ 165° F/74° C	966	601 – 1331
cps @ 170° F/82° C	746	434 – 1058
cps @ 175° F/82° C	571	327 – 815
cps @ 180° F/82° C	452	235 - 569
Color (Visual)	Purple	-----

FDA Status: This product is in compliance with Federal Regulations 21CFR- 172.886 and 21CFR-178.3710.

Information is subject to change without notification

Revision Date: 4/1/09

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